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## FREQUENCY INVERTER INSTALLATION & USER GUIDE








iSAVER<sup>x</sup> 1100, iSAVER<sup>x</sup> 1100C

Thank you for purchasing our frequency inverter. Please read the manual carefully before installation & operation and keep it for future reference after installation

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## SAFETY SYMBOLS

	Read and keep the manual in a safe place
	Warning
	Caution: Risk of electrical shock
	Do not touch the heat sink
	e-Waste: Dispose at recycling centre





## 1. IMPORTANT SAFETY INSTRUCTIONS



To make the best use of this energy saving device and to avoid potential risk of fire, electrical shock, **SERIOUS** injury to people or damage to property, please read this user guide carefully before installation and keep it for future reference.

This device can **ONLY** be used with pool pumps with permanent split capacitor motor. The schematic diagram below shows a typical single speed swimming pool pump motor.

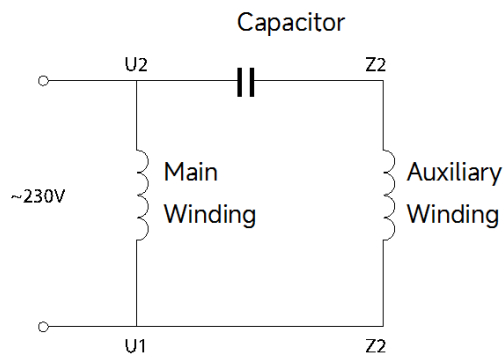


Fig.1

1.1 It is **NOT** compatible with:

- a. Single (Three) phase motors with centrifugal switch
- b. Pool pump motors with start relays or switch
- c. Series or DC motors
- d. Pool pump motors with faults in their rotors or capacitors
- e. Shaded-pole asynchronous motors

1.2 An RCD with a rated residual current not exceeding 30mA must be used with this product.



If you are not sure of the compatibility of your pool pump with this device , please contact your supplier or manufacturer before proceeding with installation.

## 2. TECHNICAL DATA

### 2.1 iSAVER<sup>x</sup> 1100

Model	iSAVER <sup>x</sup> 1100	Dimensions
Input power	1 phase AC	
Input voltage	220~240V	
Input frequency	50Hz	
Output power	Max 1.1kW	
Output Voltage	1ph, 0~240V	
Pump type	Single phase	
Max. current	Max 6A	
Speed range	1200~2900 rpm	
Cooling	Ventilation	
Net Dimension (L*H*W)	222*117*166mm	

### 2.2 iSAVER<sup>x</sup> 1100C

Model	iSAVER <sup>x</sup> 1100C	Dimensions
Input power	1 phase AC	
Input voltage	220~240V	
Input frequency	50Hz	
Output power	Max 1.1kW	
Output Voltage	3ph, 0~240V	
Pump type	Three phases	
Max. current	Max 4.5A	
Speed range	1200~2900 rpm	
Cooling	Ventilation	
Net Dimension (L*H*W)	222*117*166mm	

### 3. BEFORE INSTALLATION



Upon receipt of this device, check for damage to the packaging or product.

**DO NOT PROCEED** with installation if any damage is found; contact your supplier. Do not use extension leads with the device. This can pose a danger particularly in the vicinity of a swimming pool.

Make sure the place you choose for installation meets the following conditions:

- Ambient temperature from -10~40°C
- 45 to 90 percent relative humidity, non-condensing
- Less than 1000m above sea level
- Keep out of direct sunlight
- Good ventilation

For efficient cooling, please make sure it is installed with a minimum clearance surrounding it (Fig.2)

Blocked ventilation or an enclosed space with limited air flow may cause overheating or potential operational failure of the inverter.

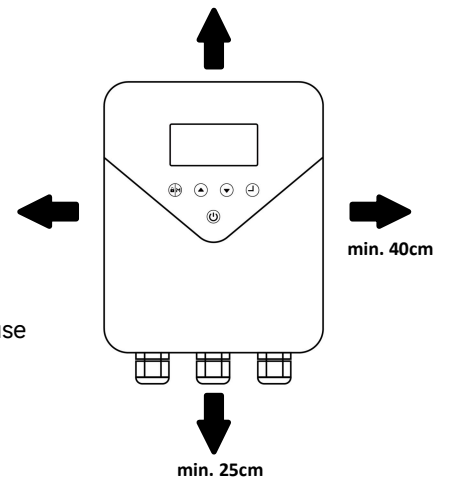


Fig.2

### 4. CONNECTING TO POOL PUMP



Please follow these steps and the wiring diagram for correct connection. The warranty may be compromised if the device is not installed in accordance with instructions described in this manual.

Only ONE pump can be connected to the inverter. Please do not connect any other appliance to the output.

Mark the hole locations on the wall, drill and insert the expansion plugs supplied, fit the screws and hang the device on the screws.

- 4.1 Turn off all electrical supply to the pool pump, unplug it from the main switch or at the chlorinator which provides electrical power to the pump.
- 4.2 Plug the pool pump into the device's power outlet (marked PUMP CONNECTION ONLY). It is recommended that the total length of the output cable of the device and the power cable of the pool pump shall not exceed 2m.
- 4.3 Plug the device into the main switch/chlorinator/timer connection where the pump was originally plugged into.

- 4.4 In order to reduce the impact of electromagnetic interference, please connect the grounding wire on the device to the ground terminal of the pool pump motor (It's not necessary to connect it if there is no plug of the output cable of the device)
- 4.5 Switch all power back on.
- 4.6 Ensure chlorinator/timer is active.
- 4.7 Now the device is ready to operate.

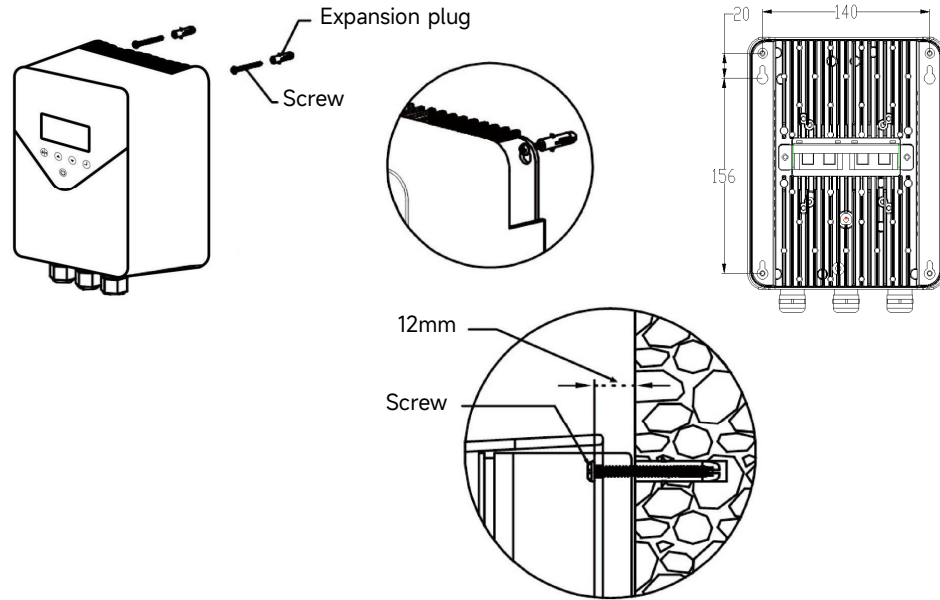


Fig.3 wall hanging installation diagram

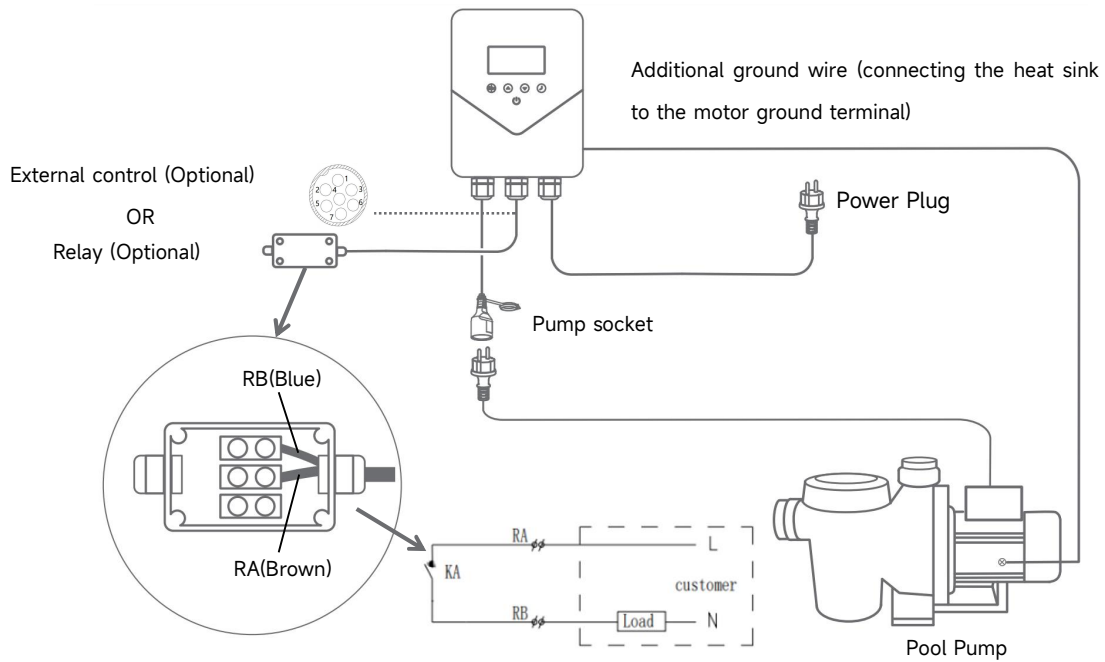


Fig.4 cable connection diagram

Above figure is for reference only, plug & socket may vary for different countries/regions.

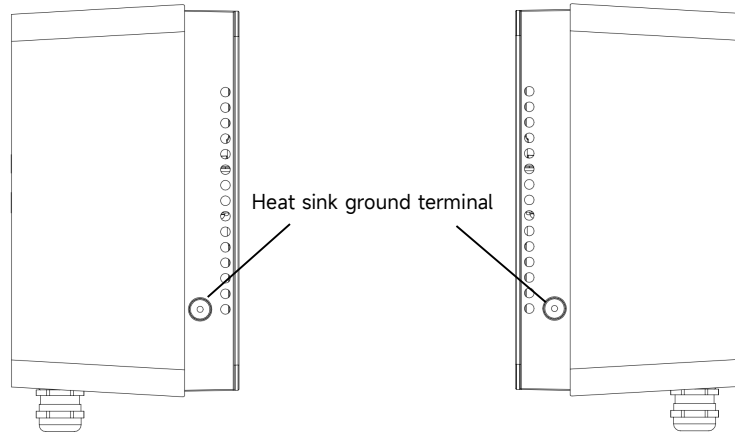


Fig.5 Heat sink ground terminal diagram

If you do not require a power plug for installation, wire the device as shown in Fig.6 and 7.

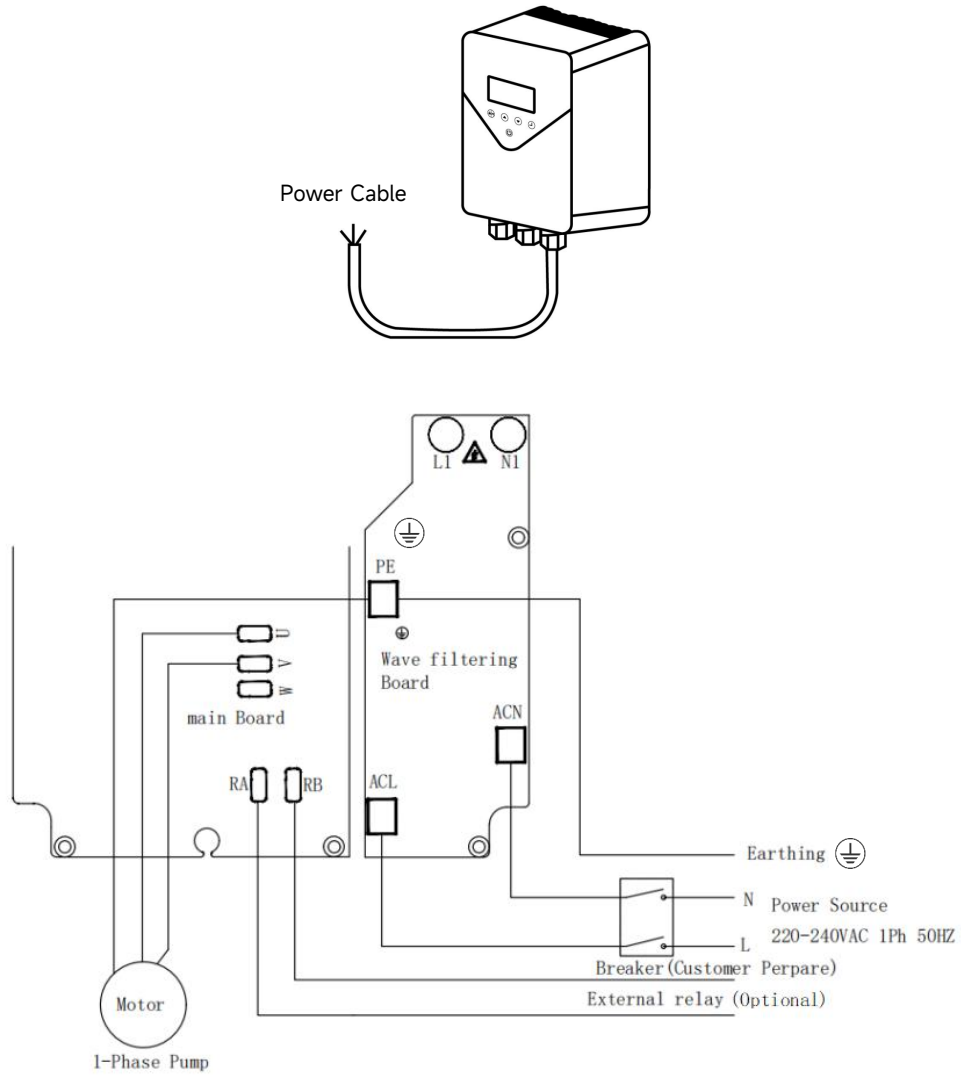


Fig.6 1-ph pump connection diagram

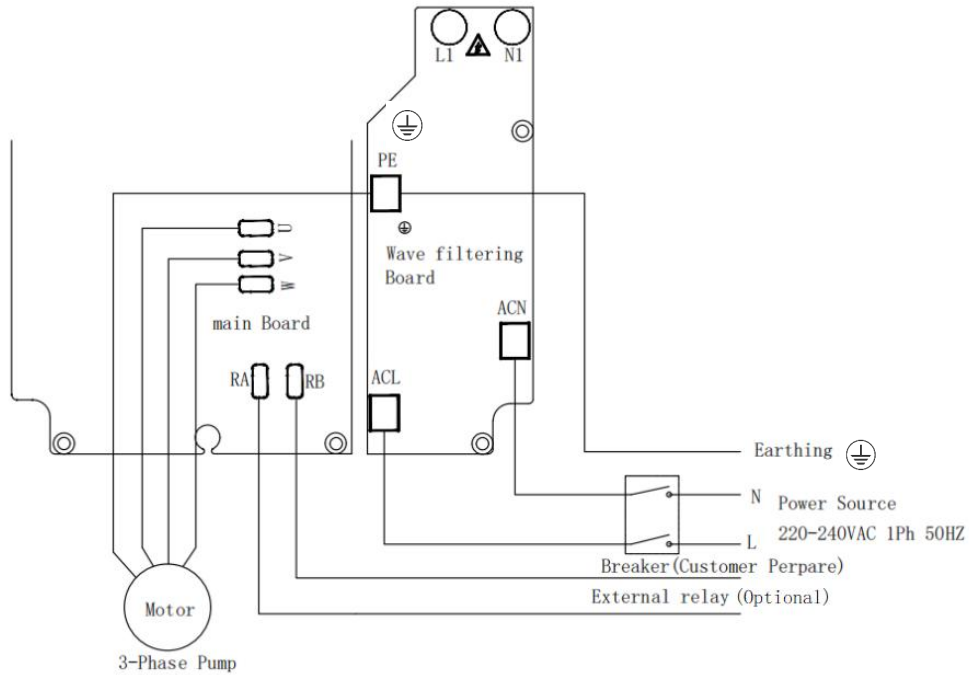


Fig.7 3-ph pump connection diagram



Do not touch the heat sink while the device is in operation or until at least 30 mins after it has been switched off. Keep it out of reach of children.



Because of high voltage conversion components contained in the device, do not try to disassemble or replace any components in case of malfunction or breakdown. Before serving on the unit, wait till the power light turned off or at least 3 minutes after power plug has been plugged off from input supply.

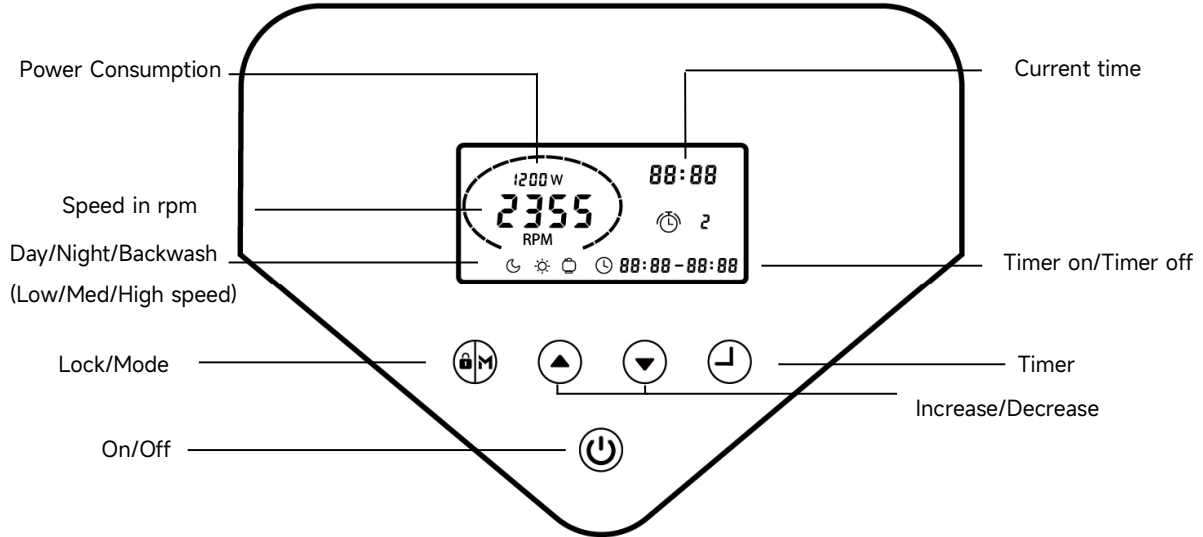


For iSAVER<sup>X</sup> 1100C, please connect the pump motor with delta connection.



## 5. SETTINGS & OPERATION

### 5.1 Control panel



### 5.2 Mode selection

The frequency inverter has 3 modes (speed ranges). You can either run your pump at a constant speed choosing from “M” or set up to 4 timers for daily operation, each with an individual speed.

Mode	Speed range	Default speed
Night (Low)	1200~1650 rpm	1400 rpm
Day (Medium)	1700~2400 rpm	2000 rpm
Backwash (High)	2450~2900 rpm	2900 rpm




- ① When plugged in, lights up, hold for 3 seconds to unlock the screen. Press to start.
- ② Upon starting, pump will run at maximum speed of 2900 rpm for one-minute self-priming. (This can be increased to 10 minutes – see Parameter settings Section 5.5)
- ③ Press to choose a running speed, use or arrows to adjust by 50rpm to a specific running speed if required.






Once the pump has finished priming, the inverter will automatically switch the pump to the pre-set speed, indicates the pump is running and showing current rpm and power consumption.

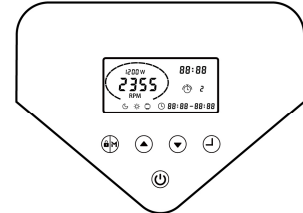
### 5.3 Timer setting

To run the pump at a different times or speeds to take advantage of lower electricity tariffs during the night, you can set up to 4 timers.


**Step1:** Press to  enter timer setting.

**Step2:** Use  or  to set current time. Press 



to move cursor to the next setting. Press  to choose a speed range for timer 1, use  or  to decide on a specific speed if required. Press   to move cursor to previous setting.




**Step3:** Repeat the above steps to set the other 3 timers.

**Step4:** Hold  for 3 seconds or wait 10 seconds to save settings automatically.


A flashing  **00:00-00:00** indicates the device is waiting for start time.

**Step5:** press  or  to check all 4 timers to ensure there are no invalid setting.



\* Any overlapping of timer periods will be considered as invalid and the device will only run based on the previous valid timer setting.

\* During timer setting, if you want to abandon it, hold  for 3 seconds.


#### Note:

\* If inactivate for 1 minute, the screen will lock automatically. Hold  for 3 seconds to unlock the device.

\* The device has power-off memory, operation will resume upon power restoration.

\* Under OFF mode, hold   for 3 seconds to retrieve factory setting.

## 5.4 External control (Optional)

External control can be enabled via the following contacts. However, even if it's working via an external controller, pressing  can stop the device.

Please do not apply voltage to these inputs.

PIN	Wire color	Signal description
1	RED	Digital input 4
2	BLACK	Digital input 3
3	WHITE	Digital input 2
4	GREY	Digital input 1
5	YELLOW	DGND
6	GREEN	RS485-A
7	BROWN	RS485-B

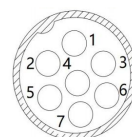


Fig.8



E.g.: To enable external speed control via digital input, connect one of the digits from PIN1/3/4 to COM.

When PIN4 connect with Com, the pump will stop; if disconnected, the digital control will be invalid;  
When PIN3 connect with Com, the pump will run at 2900 RPM; if disconnected, the control priority will be back on panel control;

When PIN2 connect with Com, the pump will run at 2400 RPM; if disconnected, the control priority will be back on panel control;

When PIN1 connect with Com, the pump will run at 1200 RPM; if disconnected, the control priority will be back on panel control;

## 5.5 Parameter setting

Under OFF mode, hold   for 3 seconds to enter parameter settings.

Parameter	Description	Default setting	Setting range
1	Priming time	1 minutes	0~10min, by 1-minute increments
2	Minimum RPM	1200rpm	1200~2000rpm, by 100rpm increments
3	PIN3	2900 rpm	1200~2900rpm, by 100rpm increments
4	PIN2	2400 rpm	1200~2900rpm, by 100rpm increments
5	PIN1	1200rpm	1200~2900rpm, by 100rpm increments
6	Self-priming speed	2900 rpm	1200~2900rpm, by 100rpm increments

## 6. PROTECTION & ERROR CODES

Item	Code	Description	Analysis
1	E001	Abnormal input voltage	Not faulty
2	E002	Output over current	Not faulty
3	E101	Heat sink over heat	Contact your supplier
4	E102	Heat sink sensor error	Contact your supplier
5	E103	Master driver board error	Contact your supplier
6	E201	Circuit board error	Contact your supplier
7	E202	Master board EEPROM reading failure	Contact your supplier
8	E203	RTC time reading error	Contact your supplier
9	E204	Keyboard EEPROM reading failure	Contact your supplier
10	E205	Communication error	Contact your supplier
11	AL01	Auto speed reduction against high temperature	Contact your supplier

### *Note:*

1. AL01 is not an error indication: when it appears, the inverter will automatically switch to a lower speed to self-protect against high internal temperature. When the temperature drops back to 68°C the inverter will resume at the preset speed.
2. When causes for E002/E101/E103 lifts, the device will resume working automatically, however when it appears a fourth time, the device will stop working, to resume operation, unplug the device and plug in & restart again.

## 7. EXCLUSIONS

Under no circumstances should the manufacturer be held liable for any consequences resulting from inappropriate, incorrect installation, or mismatching of the product to pool pumps that are not compatible.

The manufacturer reserves the right to change the specification of the product or its performance or the contents of the User Guide without notice in case of technical upgrade.

## 8. DISPOSAL



When disposing the product, please hand it over to a designated collection point for the recycling of waste electrical and electronic equipment.

The separate collection and recycling of waste equipment at the time of disposal will help ensure that it is recycled in a manner that protects human health and the environment. Contact your local authority for information on where you can drop off your waste for recycling.